



FOUNDED 1981

**WHITE OAK**

VINEYARDS & WINERY

## 2012 Russian River Sauvignon Blanc

**Varietal Blend:**  
100% Sauvignon Blanc

**SOIL:**  
Alluvial river deposits. Well drained sandy soils with underlying grave deposits.

**TECHNIQUE:**  
Manually harvested at night and in the cool mornings to insure the fruit delivered to the winery arrives at a temperature of 50°F or cooler. The grapes are immediately pressed using a gentle bladder press. The freshly pressed juice is then cold fermented in stainless steel tanks. In order to preserve the aromatic complexities of the fruit, this Sauvignon Blanc does not undergo malo-lactic fermentation. After fermentation the wine is aged sur-lie in stainless steel tanks to add complexity and round out the mouth feel.

**TASTING NOTES:**  
Aromas of kiwi, peach blossom and lemon zest. Flavors of guava, lemon grass and a hint of grapefruit. Finishing with well integrated bright fruit notes and lingering polished acidity.

**PRODUCTION:**  
1,530 Cases

**WINEMAKER:**  
Bill Parker

**ALCOHOL:**  
14.3%

*Tiedemann  
Wines*

*This wine is distributed in Indiana exclusively by Tiedemann Wines.*